

SUNSHADE PRODUCTION METHOD AND PRODUCTION SYSTEM

Abstract of the Disclosure

A sunshade production method and system for producing
5 a sunshade for use with a sunroof of a vehicle with high
efficiency and low cost. The production method includes the
steps of: cutting one side of a thermoplastic resin plate to
create a base member of the sunshade; heating the base
member to a predetermined temperature; overlapping a bottom
10 surface of the heated base member with a surface material in
a manner that one end portion of the surface material is
extended from an end surface of the base member, pressure-
forming the base member and the surface material overlapped
with one another at the same time; wrapping the extended end
15 portion of the surface material around the end surface of
the base member; and removing unwanted portions of the base
member and the surface material to finalize the sunshade.

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